

DIAMOND PULSE-TECH CATALOGUE

Advanced hybrid drilling

About us

We are CARDI, a leading manufacturer of diamond drilling, cutting and sawing solutions for the construction industry.

We have launched our first core drill in 1985 and we have come a long way since then. Today general contractors, construction workers and professional drilling and cutting companies, like you, can count on CARDI's wide range of diamond core drills, blade saws, chainsaws and diamond tools.

We know its tough out there on the field. That's why each of our power tools is made to ensure top-notch quality and reliability. All our products are designed and manufactured with passion, expertise and craftsmanship by our team in Italy.

We have been pioneers in technological development throughout the years, launching innovative products as the first single-phase chainsaw, the powerful 3-phase water-cooled core drill motors and innovative electronic and mechanical safety features as the CARDI TOTAL PROTECTION SYSTEM.

Our latest innovation, DIAMOND PULSE-TECH, is an advanced hybrid drilling technology that is revolutionizing the drilling industry. You can now choose between dry and wet drilling and get an unmatched drilling performance, with working time reduced by >40%. Forget about the hassle of water when needed and go where nobody else goes, faster.

Take a look at our drilling, cutting and sawing range.

We are looking forward to helping you find the right solution for your job and to making it easier, everyday.

the CARDI team



A family company

- Founded in **1985**
- **Family owned**
- Located near **Milan**, Italy
- **Integrated** structure: all products developed, designed, manufactured and assembled in-house



Our products

- **Diamond drilling** equipment as original core business
- Expansion into diamond **drilling, cutting** and **sawing solutions** for the construction industry
- Renowned for **quality, reliability** and **innovativeness** in the construction equipment industry



Our team

- Functions led by senior **professionals** with **20+ year experience** in the industry
- Wide team of experienced **engineers, specialized** in R&D, design, manufacturing of **electromechanical equipment**



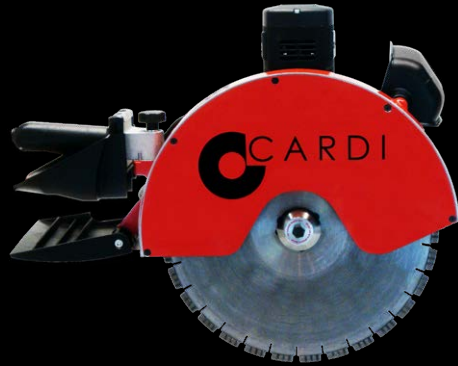
Our markets

- **60+ countries** covered by an **extensive network** of **authorized dealers** and **service centers**

Our drilling, cutting and sawing range



Drilling



Cutting



Sawing



Quality

- **Made in Italy, by CARDI**

- All our products are designed and manufactured in our plant near Milan, Italy, ensuring control over quality in each phase, from design to assembly

- **Developed to last longer**

- Each component is designed to last longer, using selected materials and leveraging manufacturing processes fine-tuned in 35 yrs. of company history

- **Passing the toughest tests**

- Every product passes the toughest, most comprehensive tests in the industry
- Proprietary tests were developed and added to simulate the on-load conditions on the field, to ensure a higher product life and reliability



Innovation

- **At the technological frontier**

- High and continuous investments in R&D are being made to ensure our products keep being at the forefront of technology, to provide better solutions to the users' needs

- **Delivering real innovations**

- COCCODRILLO35: single-phase diamond chainsaw for construction workers
- FR range: powerful 3-phase water-cooled core drill motors
- DIAMOND PULSE-TECH: innovative core drills with adv. hybrid technology with micro-percussion, to drill dry and wet with unmatched speed
- CARDIFACILE: device for quick core-bit unscrewing



Support

- **CARDI commercial and technical support**

- A dedicated sales support is available to help on any commercial or technical question

- **Global network of dealers and service centers**

- A worldwide network of authorized dealers is there to provide support
- A global network of authorized service centers is available to provide technical service, with CARDI-trained mechanics handling repairs according to CARDI standards

- **Fast-track for spare parts**

- CARDI warehouse can ship spare parts globally within 48h



Safety

- **CARDI TOTAL PROTECTION SYSTEM**

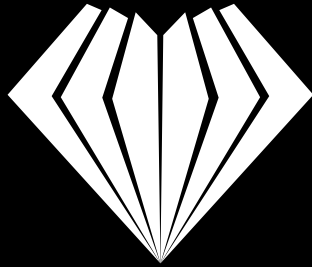
- A combination of functions, electronic and mechanical, is present in each machine and works in synergy to ensure top-level protection for the operator and the product itself

- **Setting the standards**

- Safety has always been our utmost priority and we strive to anticipate and implement improvements that increase the safety for the operator, setting the standard for the industry

DIAMOND PULSE-TECH

CARDI's revolutionary technology:
get unmatched performances in dry and wet drilling



DIAMOND
PULSE-TECH

**Advanced hybrid drilling technology
with micro-percussion**

*A revolutionary technology, featuring tens of thousands
of micro-percussions per minute, enabling for the first time
advanced dry and wet drilling with an unmatched performance*

Go where nobody else goes, faster



A unique and revolutionary technology

DIAMOND PULSE-TECH features breakthrough innovations, developed from scratch, across the entire drilling system

The system

All components of the DIAMOND PULSE-TECH system work in synergy to enable advanced hybrid drilling

• DPT anti-vibration technology

- reduces vibrations by 50%
- provides increased safety for the user and allows longer working hours



• DPT technology with micro-percussion

- features a super-fast soft hammering effect – 10-29k hits/min on load
- enables 2 advanced drilling options with unparalleled performance:
 - advanced dry drilling
 - advanced wet drilling

• Innovative state-of-the-art core bits, specifically studied for the DPT

- are specifically studied to ensure resistance to elevated temperatures and micro-percussion impacts
- ensures faster drilling times on all materials

1

• Advanced hybrid core drill with micro-percussion

- allows to choose between 2 advanced drilling options:
 - advanced dry drilling: for a clean and faster drilling, in any environment
 - advanced wet drilling: for a faster drilling
- features the innovative DPT technology with micro-percussion, developed by CARDI, which provides a super-fast soft hammering effect – 10-29k hits/min on load – and maintains the segment sharpened, clear from dust and debris, in all materials and conditions
- is equipped with the reliable, robust and powerful CARDI motors, delivering max power / current up to 4,600 W / 22 A, respectively



2

• Core drill stand (rig) with anti-vibration technology

- features a new technology, developed by CARDI, that reduces vibrations by 50%, providing increased safety for the user and allowing longer working hours
- delivers a stable and efficient drilling performance, thanks to the reinforced structural design and materials used in all CARDI stands (rigs), while maintaining a compact size to ease transportability



3

• Advanced dry and wet core bits

- feature segments that ensure faster drilling times on all materials, including the toughest reinforced concretes
- have segments laser-welded on a high-quality steel body, to ensure resistance to elevated temperatures and micro-percussion impacts



• Industrial dust extractor - for any dry drilling, cutting, sawing work

- ensures an efficient removal of dust and debris and provides cooling to the core bit, thanks to the double powerful motors
- guarantees the safety for the user, thanks to the double and sizeable H/HEPA + M -class filters

The advanced hybrid drilling options

DIAMOND PULSE TECH is the only technology that let you choose between advanced dry and advanced wet drilling



Advanced dry



DPT technology with micro-percussion



Air



Advanced dry core bit

Advanced wet



DPT technology with micro-percussion



Water



Advanced wet core bit

- Use one single core drill
- Get multiple advanced drilling options
- Obtain unparalleled performance

The advantages of advanced dry and wet drilling

DIAMOND PULSE-TECH takes core drilling to new frontiers and delivers an unmatched drilling performance

Advantages of the advanced dry



Work
cleanly

- **Drill cleanly**, keep your site spotless: no water / slurry
- **Do not worry about water connection**
- **Work in every environment:** e.g., finished interiors, historical buildings, cold sites, working sites with no water connection



Work
faster

- **Avoid site set-up**
 - No waterproof drilling area
 - No water connection, no water hose running
- **Drill faster**
 - Higher drilling speed, on all materials, vs. standard wet drilling
- **Avoid site clean-up**
 - No need to clean up slurry
 - No time wasted on slurry disposal

**Reduce working time by >40%:
great savings and more jobs done**



Reduce
waste

- **Get less waste**
 - Get drilling dust; no water / slurry
- **Get a simpler, useful waste**
 - Get dust, reusable to make concrete
 - Avoid slurry and its disposal



Avoid
damages

- **Avoid risk and costs** of property damages due to water leakages

Advantages of the advanced wet



Work
faster

- **Higher drilling speed**, on all materials, vs. standard wet drilling

**Reduce drilling time by >40%:
great savings and more jobs done**



Work
as usual

- **Keep on working with water** when / if you prefer, as you are used to, while getting an unmatched drilling performance

- **Drill cleanly: drill everywhere and better**
- **Drill faster: save time and money**
- **Take on more jobs: grow your business**

Applications, professions, materials, diameters, lengths

DIAMOND PULSE-TECH targets the same applications, professions, materials, diameters and lengths of standard wet drilling



Applications

- Drillings for HVAC installation
- Drillings for networks (e.g., internet, security systems, fire protection systems) installation
- Drillings for anchors installation
- Drillings for chimneys installation
- Drillings of marble and stone slabs
- Sampling of cores
- Manhole / round openings
- Drillings for guardrails and fences installation
- Consolidation and securing of buildings - deep drillings
- Stitch drilling
- Drillings of marble and stones in quarries



Professions

- Plumber
- Electrician
- Installer (e.g., HVAC, networks, anchors, chimneys, fences, guardrails)
- Stonemason
- Landscaper / gardener
- Company specialized in materials' testing
- Construction company / general contractor
- Professional drilling and cutting company
- Demolition expert
- Company specialized in quarrying

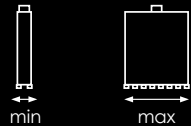


Materials

- Reinforced concrete
- Concrete
- Stones
- Asphalt
- Masonry
- Bricks



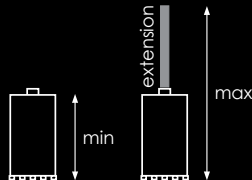
Diameters



Advanced dry		Advanced wet	
min	max	min	max
32 mm	250 mm	32 mm	250 mm



Lengths



Advanced dry		Advanced wet	
min	max	min	max
320 mm	820 mm	450 mm	950 mm

The DIAMOND PULSE-TECH range

Choose the right model for your need

Advanced hybrid core drills with micro-percussion

- DPH 2200 ME-16
- DPH 2200 ME-16-K
- CARDI HS 200-K
- DP 2200 MA-16
- DP 2200 MA-16-K
- CARDI DS 200-K
- DPH 3000 ME-17
- DPH 3000 ME-17-K
- CARDI HS 250-K
- DPH 3500 SE
- DPH 3500 SE-K
- CARDI HS 300-K

Core drill stands (rigs) with DPT anti-vibration technology

- LDP 200
- CDP 520

Adv. dry / adv. wet core bits

- DPT
- CDU

Industrial dust extractor

- DPT H COMPACT

Accessories

- CARDIFACILE device for quick core-bit unscrewing
- Anchoring fixing bolt kit
- Axial guiding device for hand-held drilling
- Core bit extensions
- Core bit adaptor

DPH 2200 ME-16

Advanced hybrid – wet / dry core drill



Technical features	Operational mode	Hand-held or on stand (rig)
	Drilling mode	Advanced hybrid - wet / dry
	Technology	DIAMOND PULSE-TECH with micro-percussion
	Input power - rated (max)	2,200 (max 2,500) W
	Input current - rated (max)	10.0 (max 11.5) A
	Materials	Reinf. concrete, stones, asphalt, masonry, bricks
	Gears	1
	Rated no-load rpm	1,230 min ⁻¹
	Rated load rpm	870 min ⁻¹
	Load micro-percussions	20,880 min ⁻¹
	Core bit connection	1" ¼ UNC
	PRCD / GFI	Included
	Weight	7.9 kg
Dimensions - L x W x H	57.0 x 10.2 x 17.3 cm	
Supplied in	Heavy duty plastic case	

Diameters	Hand-held / on stand			
	Masonry, bricks	32 - 202	32 - 202	mm
	Reinforced concrete	32 - 102	32 - 152	mm

Applications | Installations (HVAC, networks, anchors, chimneys, fences), any round opening

Professions | Plumber, electrician, installer, stonemason, landscaper, construction co.

DPH 2200 ME-16-K and CARDI HS 200-K

Advanced hybrid – wet / dry core drilling kits

DPH 2200 ME-16-K



DPH 2200 ME-16
adv. hybrid –
wet / dry core drill



82 mm

DPT 082
adv. dry
core bit



82 mm

CDU 082
adv. wet
core bit



506102
CARDIFACILE
device for quick
core-bit unscrewing

CARDI HS 200-K



DPH 2200 ME-16
adv. hybrid –
wet / dry core drill



LDP 200
anti-vibration
core drill stand (rig)



82 mm

DPT 082
adv. dry
core bit



82 mm

CDU 082
adv. wet
core bit



506102
CARDIFACILE
device for quick
core-bit unscrewing



503628
Anchoring
fixing bolt kit

Optional

DPT H COMPACT
H / HEPA + M compact
ind. dust extractor

Optional

DPT H COMPACT
H / HEPA + M compact
ind. dust extractor

DP 2200 MA-16

Advanced dry core drill

Advanced dry only



Technical features	Operational mode	Hand-held or on stand (rig)
	Drilling mode	Advanced dry
	Technology	DIAMOND PULSE-TECH with micro-percussion
	Input power - rated (max)	2,200 (max 2,500) W
	Input current - rated (max)	10.0 (max 11.5) A
	Materials	Reinf. concrete, stones, asphalt, masonry, bricks
	Gears	1
	Rated no-load rpm	1,230 min ⁻¹
	Rated load rpm	870 min ⁻¹
	Load micro-percussions	20,880 min ⁻¹
	Core bit connection	1" ¼ UNC
	PRCD / GFI	Not necessary - no water
	Weight	7.8 kg
Dimensions - L x W x H	57.0 x 10.2 x 17.3 cm	
Supplied in	Heavy duty plastic case	

Diameters	Hand-held / on stand			
	Masonry, bricks	32 - 202	32 - 202	mm
	Reinforced concrete	32 - 102	32 - 152	mm

Applications | Installations (HVAC, networks, anchors, chimneys, fences), any round opening

Professions | Plumber, electrician, installer, stonemason, landscaper, construction co.

DP 2200 MA-16-K and CARDI DS 200-K

Advanced dry core drilling kits

DP 2200 MA-16-K



DP 2200 MA-16
adv. dry core drill



82 mm

DPT 082
adv. dry
core bit



506102
CARDIFACILE
device for quick
core-bit unscrewing

CARDI DS 200-K



DP 2200 MA-16
adv. dry core drill



LDP 200
anti-vibration
core drill stand (rig)



52 mm

DPT 052
adv. dry
core bit



82 mm

DPT 082
adv. dry
core bit



506102
CARDIFACILE
device for quick
core-bit unscrewing



503628
Anchoring
fixing bolt kit

Optional

DPT H COMPACT
H / HEPA + M compact
ind. dust extractor

Optional

DPT H COMPACT
H / HEPA + M compact
ind. dust extractor

DPH 3000 ME-17

Advanced hybrid – wet / dry core drill



Technical features	Operational mode	Hand-held or on stand (rig)
	Drilling mode	Advanced hybrid - wet / dry
	Technology	DIAMOND PULSE-TECH with micro-percussion
	Input power - rated (max)	3,000 (max 3,300) W
	Input current - rated (max)	14.0 (max 15.5) A
	Materials	Reinf. concrete, stones, asphalt, masonry, bricks
	Gears	1
	Rated no-load rpm	1,250 min ⁻¹
	Rated load rpm	840 min ⁻¹
	Load micro-percussions	20,160 min ⁻¹
	Core bit connection	1" ¼ UNC
	PRCD / GFI	Included
	Weight	8.4 kg
Dimensions - L x W x H	55.0 x 11.1 x 17.7 cm	
Supplied in	Heavy duty plastic case	

Diameters	Hand-held / on stand			
	Masonry, bricks	32 - 202	32 - 250	mm
	Reinforced concrete	32 - 102	32 - 202	mm

Applications | Installations (HVAC, networks, anchors, chimneys, fences), any round opening

Professions | Plumber, electrician, installer, stonemason, landscaper, construction co.

DPH 3000 ME-17-K and CARDI HS 250-K

Advanced hybrid – wet / dry core drilling kits

DPH 3000 ME-17-K



DPH 3000 ME-17
adv. hybrid –
wet / dry core drill



102 mm

DPT 102
adv. dry
core bit



102 mm

CDU 102
adv. wet
core bit



506102
CARDIFACILE
device for quick
core-bit unscrewing

CARDI HS 250-K



DPH 3000 ME-17
adv. hybrid –
wet / dry core drill



LDP 200
anti-vibration
core drill stand (rig)



102 mm

DPT 102
adv. dry
core bit



102 mm

CDU 102
adv. wet
core bit



506102
CARDIFACILE
device for quick
core-bit unscrewing



503628
Anchoring
fixing bolt kit



DPT H COMPACT
H / HEPA + M compact
ind. dust extractor

Optional



DPT H COMPACT
H / HEPA + M compact
ind. dust extractor

Optional

DPH 3500 SE

Advanced hybrid – wet / dry core drill motor



Technical features	Operational mode	On stand (rig)
	Drilling mode	Advanced hybrid - wet / dry
	Technology	DIAMOND PULSE-TECH with micro-percussion
	Input power - rated (max)	3,420 (max 4,600) W
	Input current - rated (max)	16.0 (max 22.0) A
	Materials	Reinf. concrete, stones, asphalt, masonry, bricks
	Gears	3
	Rated no-load rpm	670 - 1,100 - 1,830 min ⁻¹
	Rated load rpm	440 - 720 - 1,200 min ⁻¹
	Load micro-percussions	10,560 - 17,280 - 28,800 min ⁻¹
	Core bit connection	1" ¼ UNC
	PRCD / GFI	Included
	Weight	16.4 kg
Dimensions - L x W x H	64.2 x 16.1 x 16.7 cm	
Supplied in	Carton box	

Diameters	On stand	
	Masonry, bricks	32 - 250 mm
	Reinforced concrete	32 - 250 mm

Applications | Installations (fences, guardrails), building consolidations, any round opening

Professions | Construction co., professional drilling and cutting co., demolition expert

DPH 3500 SE-K and CARDI HS 300-K

Advanced hybrid – wet / dry core drilling kits

DPH 3500 SE-K



DPH 3500 SE
adv. hybrid – wet / dry
core drill motor



132 mm

DPT 132
adv. dry
core bit



132 mm

CDU 132
adv. wet
core bit



505355
CARDIFACILE
device for quick
core-bit unscrewing

CARDI HS 300-K



DPH 3500 SE
adv. hybrid – wet / dry
core drill motor



CDP 520
anti-vibration
core drill stand (rig)



102 mm

DPT 102
adv. dry
core bit



132 mm

DPT 132
adv. dry
core bit



132 mm

CDU 132
adv. wet
core bit



505355
CARDIFACILE
device for quick
core-bit unscrewing



503628
Anchoring
fixing bolt kit



DPT H COMPACT
H / HEPA + M compact
ind. dust extractor

Optional

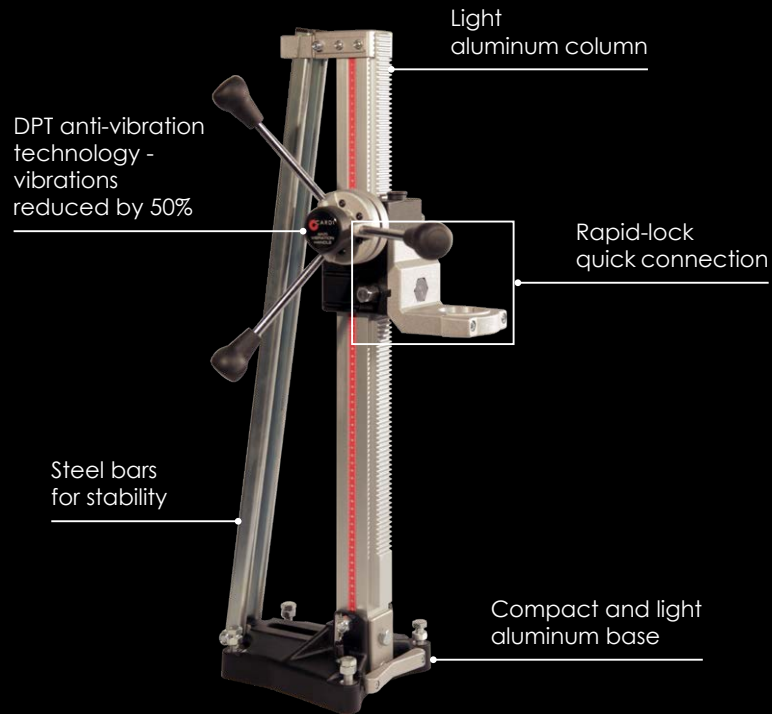


DPT H COMPACT
H / HEPA + M compact
ind. dust extractor

Optional

LDP 200

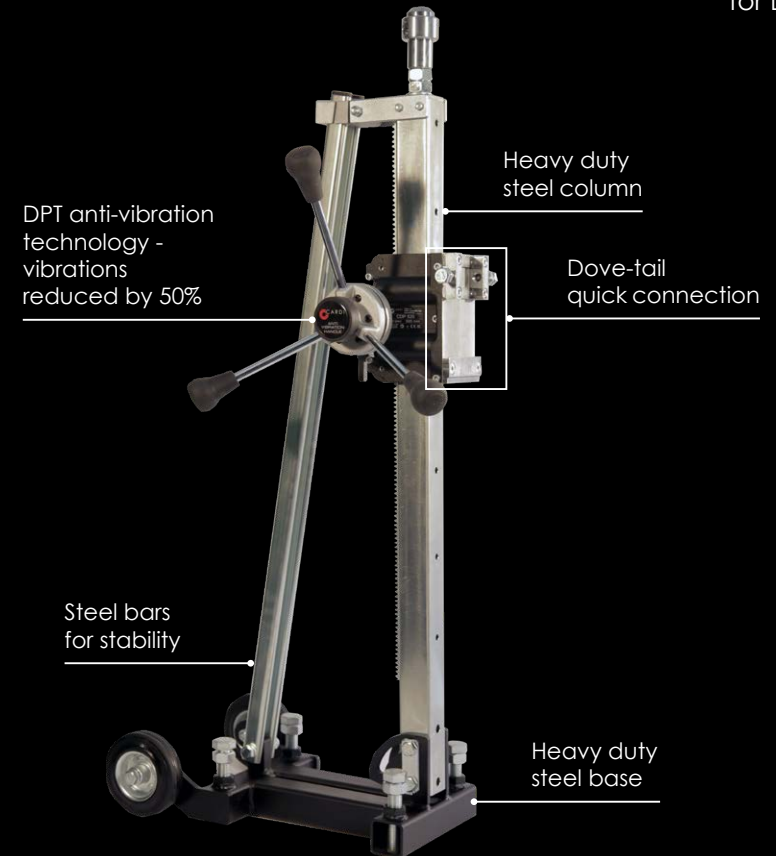
Core drill stand (rig) with DPT anti-vibration technology for DPH 2200 ME-16, DP 2200 MA-16 and DPH 3000 ME-17



Technical features	Base	Aluminum - compact and light
	Column	Aluminum - 50x50 mm
	Carriage	Self-lubricating sliding pads
	Feeding handle	DPT anti-vibration technology
	Max carriage run	577 mm
	Max drilling diameter	202 mm
	Rear bars	Steel - 2 bars
	Tilting angle	0° - 45°
	Fixing system	Anchoring
	Core drill mounting	Rapid-lock quick connection
	Weight	13.3 kg
	Dimensions - L x W x H	44.0 x 33.0 x 100.0 cm

CDP 520

Core drill stand (rig) with DPT anti-vibration technology for DPH 3500 SE



Technical features	Base	Steel - heavy duty
	Column	Steel - 50x50 mm
	Carriage	Steel rollers and bearings
	Feeding handle	DPT anti-vibration technology
	Max carriage run	650 mm
	Max drilling diameter	500 mm
	Rear bars	Steel - 2 bars
	Tilting angle	0° - 45°
	Fixing system	Anchoring
	Core drill mounting	Dove-tail quick connection
	Weight	25.4 kg
	Dimensions - L x W x H	53.3 x 42.0 x 113.2 cm

DPT

Diamond core bits for advanced dry drilling with micro-percussion
1" ¼ connection – laser-welded segments – 320 mm usable length

Item code	Diameters, mm	Segments, # x L - W - H, mm
DPT 032	32	4 x 16 - 3.8 - 10
DPT 042	42	4 x 19 - 3.8 - 10
DPT 052	52	4 x 20 - 3.8 - 10
DPT 062	62	5 x 20 - 3.8 - 10
DPT 082	82	6 x 20 - 3.8 - 10
DPT 102	102	8 x 20 - 3.8 - 10
DPT 112	112	8 x 20 - 3.8 - 10
DPT 122	122	9 x 20 - 3.8 - 10
DPT 127	127	9 x 20 - 3.8 - 10
DPT 132	132	9 x 20 - 3.8 - 10
DPT 152	152	14 x 20 - 4.3 - 10
DPT 162	162	15 x 20 - 4.3 - 10
DPT 182	182	17 x 20 - 4.3 - 10
DPT 202	202	18 x 20 - 4.3 - 10
DPT 250	250	20 x 20 - 4.5 - 10



DPT diamond core bits developed for advanced dry drilling with micro-percussion, both hand-held and on stand (rig), on:

reinforced concrete
concrete
stones
asphalt
masonry
bricks

x L - W - H:
- #: number of segments
- L: segment length
- W: segment width
- H: segment height



Item code	Diameters, mm	Segments, # x L - W - H, mm
CDU 042	42	4 x 20 - 3.5 - 9
CDU 052	52	5 x 24 - 3.5 - 11
CDU 062	62	6 x 24 - 3.5 - 11
CDU 072	72	7 x 24 - 3.5 - 11
CDU 082	82	7 x 24 - 3.5 - 11
CDU 092	92	8 x 24 - 3.5 - 11
CDU 102	102	9 x 24 - 3.5 - 11
CDU 112	112	9 x 24 - 3.5 - 11
CDU 122	122	10 x 24 - 4 - 11
CDU 127	127	10 x 24 - 4 - 11
CDU 132	132	10 x 24 - 4 - 11
CDU 142	142	10 x 24 - 4 - 11
CDU 152	152	12 x 24 - 4 - 11
CDU 162	162	13 x 24 - 4 - 11
CDU 172	172	13 x 24 - 4 - 11
CDU 182	182	14 x 24 - 4 - 11
CDU 192	192	14 x 24 - 4 - 11
CDU 200	200	15 x 24 - 4 - 11
CDU 225	225	16 x 24 - 4.5 - 11
CDU 250	250	17 x 24 - 4.5 - 11



CDU diamond core bits developed for advanced wet drilling with micro-percussion, both hand-held and on stand (rig), on:

reinforced concrete
concrete
stones
asphalt
masonry
bricks

x L - W - H:
- #: number of segments
- L: segment length
- W: segment width
- H: segment height



CDU

Diamond core bits for advanced wet drilling with micro-percussion
1" ¼ connection – laser-welded segments – 450 mm usable length

DPT H COMPACT DUST EXTRACTOR

For drilling, cutting and sawing



- **Highly-efficient filters**
 - Double H / HEPA and M filters, certified by 3rd party
 - Filter clogging warning light
- **Adequate airflow-surface ratio**
 - Double Ametek Lamb Electric motors, made in EU
 - Large H / HEPA and M filtering surfaces
- **Safe handling of dust**
 - PTFE bag for dust collection
- **Heavy duty and easy to transport**
 - 100% made of steel
 - Compact design

*Illustrative,
not exhaustive*

Accessories

For drilling

CARDIFACILE device for quick core-bit unscrewing for 1" ¼ core bits

Item code	Compatibility
506102	for hand-held core drills
505355	for core drill motors



YouTube



Technical features		
Voltage	230 V / 50-60 Hz	
Power	2.3 kW (2 x 1,150 W)	
Max water lift	2,500 mmH ₂ O	
Max air flow	360 m ³ /h	
Filter type	H / HEPA and M filters: cartridges	
H / HEPA filter surface	11,150 cm ²	
M filter surface	6,000 cm ²	
H / HEPA filter - filtration class	H14 / 99.995% D.O.P.	
M filter - filtration class	M / PTFE	
Air load on filters	450 m ³ /m ² /h	
Suction inlet	50 mm	
Noise level	76 db (A)	
Dimensions - L x W x H	38.0 x 38.0 x 80.0 cm	
Weight	22.0 kg	

Anchoring fixing bolt kit for a safe anchoring of the drill stand (rig)

Item code	Description
503628	M12 thread



Accessories

For drilling

*Illustrative,
not exhaustive*

Contacts

Axial guiding device for hand-held drilling for 1" ¼ core bits

Item code	Compatibility
504841	DP 2200 MA-16 DPH 2200 ME-16 DPH 3000 ME-17

- How to use:
- drill a hole into the material with a drill
 - use the drilled hole as a guide for the axial guiding device



YouTube



Core bit extensions for 1" ¼ core bits; made of aluminum

Item code	Usable length
501369	200 mm
501370	300 mm
502410	500 mm



Core bit adaptor made of aluminum

Item code	Description
501367	1" ¼ (f) - ½G (f)



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